

# Synthesis and Crystal Structure of the Iron Borate $\text{Fe}_2\text{B}_2\text{O}_5$

Stephanie C. Neumair and Hubert Huppertz

Institut für Allgemeine, Anorganische und Theoretische Chemie, Leopold-Franzens Universität  
Innsbruck, Innrain 52a, A-6020 Innsbruck, Austria

Reprint requests to H. Huppertz. E-mail: Hubert.Huppertz@uibk.ac.at

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$\text{Fe}_2\text{B}_2\text{O}_5$ , synthesized under mild high-pressure / high-temperature conditions of 3 GPa and 960 °C, possesses a structure isotypic to the triclinic pyroborates  $M_2\text{B}_2\text{O}_5$  with  $M = \text{Mg}, \text{Mn}, \text{Co}$ , and  $\text{Cd}$ . Although the parameter pressure is not essential to the synthesis of  $\text{Fe}_2\text{B}_2\text{O}_5$ , the specific conditions enhance the crystallinity of the product. Therefore, the crystal structure of the iron pyroborate  $\text{Fe}_2\text{B}_2\text{O}_5$  could be determined *via* single crystal diffraction data [space group  $P\bar{1}$  ( $Z = 4$ ) with the parameters  $a = 323.1(1)$ ,  $b = 615.7(2)$ ,  $c = 935.5(2)$  pm,  $\alpha = 104.70(3)$ ,  $\beta = 90.82(3)$ ,  $\gamma = 91.70(3)^\circ$ ,  $V = 0.1799(1)$  nm<sup>3</sup>,  $R1 = 0.0409$ , and  $wR2 = 0.0766$  (all data)]. The structure is built up from layers of isolated pyroborate units  $[\text{B}_2\text{O}_5]^{4-}$ , which are composed of two corner-sharing  $\text{BO}_3$  triangles. These pyroborate layers serve to bridge  $4 \times 1$  ribbons of edge-sharing  $\text{FeO}_6$  octahedra by both edge- and corner-sharing.

**Key words:** Borate, Crystal Structure

## Introduction

Crystallographic investigations of triclinic pyroborates [1–8] started off in the 1950ies, when S. Berger resolved the structure of  $\text{Co}_2\text{B}_2\text{O}_5$  [6]. Y. Takéuchi suggested lattice parameters for the structure of  $\text{Mg}_2\text{B}_2\text{O}_5$  [1], and S. Block *et al.* refined the structure of this pyroborate, classifying it as a member of the isotypic series  $M_2\text{B}_2\text{O}_5$  ( $M = \text{Mn}, \text{Fe}, \text{Co}$ ) [2]. Furthermore, cell parameters of  $\text{Fe}_2\text{B}_2\text{O}_5$  were reported from single crystals (Buerger precession camera) by Block *et al.* [2]. However, no structural refinement of this iron borate has been reported up to now.

Under ambient-pressure conditions, five compositions are known in the ternary system  $\text{Fe-B-O}$ :  $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}(\text{BO}_3)_2$  (*Pbam*: *vonsenite* [9, 10];  $P2_1/m$ : *hulsite* [11]),  $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}_2(\text{BO}_4)_2$  (*norbergite* structure) [12, 13],  $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}(\text{BO}_3)\text{O}$  (*Pmcn*: *warwickite* structure [14, 15],  $P2_1/c$ : distorted *warwickite* structure [14, 16]),  $\text{FeB}_4\text{O}_7$  [17, 18], and  $\text{FeBO}_3$  [19]. The polymorphic phases  $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}(\text{BO}_3)_2$  and  $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}(\text{BO}_3)\text{O}$ , as well as the compound  $\text{FeBO}_3$ , consist of trigonal-planar  $\text{BO}_3$  groups. In contrast,  $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}_2(\text{BO}_4)_2$  has only isolated  $\text{BO}_4$  tetrahedra. The compound  $\text{FeB}_4\text{O}_7$  exhibits both,  $\text{BO}_3$  groups and  $\text{BO}_4$  tetrahedra.

In our investigations into high-pressure / high-temperature syntheses of new iron borates, several

compounds were realized, *e. g.*  $\beta\text{-FeB}_4\text{O}_7$  [20] and the new polymorphs  $\alpha\text{-}$  [21] and  $\beta\text{-FeB}_2\text{O}_4$  [22]. The compounds  $\beta\text{-FeB}_4\text{O}_7$  and  $\alpha\text{-FeB}_2\text{O}_4$  show only corner-sharing  $\text{BO}_4$  tetrahedra, the latter being isotypic to  $\text{CaGa}_2\text{O}_4$  [23],  $\text{CaAl}_2\text{O}_4\text{-II}$  [24, 25], and  $\beta\text{-SrGa}_2\text{O}_4$  [26]. The compound  $\beta\text{-FeB}_2\text{O}_4$  is isotypic to  $\text{HP-NiB}_2\text{O}_4$  [27], which is the first borate having solely  $\text{BO}_4$  tetrahedra, each sharing one common edge with a second one.

Recent research into the high-pressure / high-temperature chemistry of iron borates in our group also led to the pyroborate  $\text{Fe}_2\text{B}_2\text{O}_5$ . In the following, the synthesis of this compound, its crystal structure and properties are described. Furthermore, similarities and differences to the isotypic pyroborates  $M_2\text{B}_2\text{O}_5$  with  $M = \text{Mg}$  [1–3],  $\text{Mn}$  [4, 5],  $\text{Co}$  [6, 7], and  $\text{Cd}$  [8] are discussed.

## Experimental Section

According to Block *et al.*, their synthesis of  $\text{Fe}_2\text{B}_2\text{O}_5$  was carried out under ambient-pressure conditions. They obtained single crystals of this compound by crystallization from the melt [2]. Although the parameter pressure is not essential to the synthesis of  $\text{Fe}_2\text{B}_2\text{O}_5$ , the mild high-pressure conditions used here enhanced its crystallinity. It is well known that pressure can induce amorphization or crystallization [28–35]. In the borates, which tend to form glasses under ambient-pressure conditions, we observed that

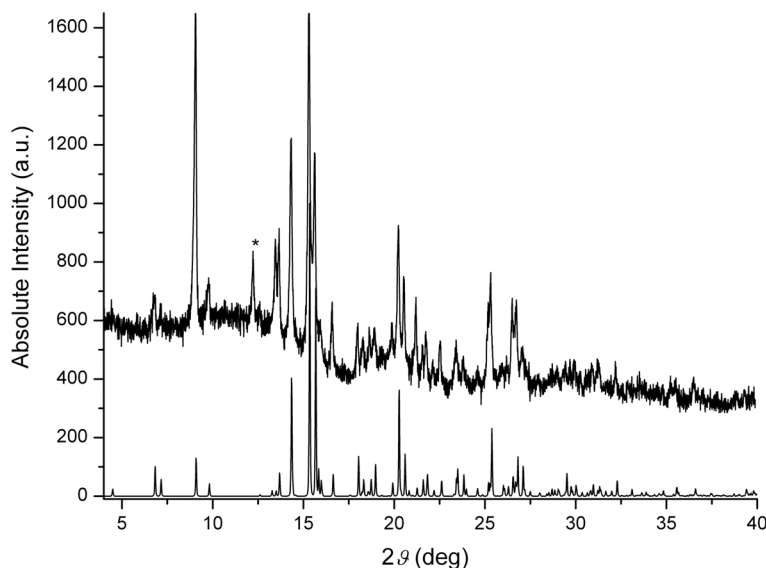


Fig. 1. Experimental powder pattern (top), compared with a theoretical powder pattern of  $\text{Fe}_2\text{B}_2\text{O}_5$  (bottom); the reflection marked with an asterisk arises from hexagonal boron nitride [crucible material (JCPDS [34–421] [66])].

pressure often induces crystallization, as we could show with the examples  $\beta\text{-SnB}_4\text{O}_7$  [36],  $\beta\text{-HfB}_2\text{O}_5$  [37], and  $\beta\text{-ZrB}_2\text{O}_5$  [38]. The pyroborate  $\text{Fe}_2\text{B}_2\text{O}_5$  was also synthesized under mild high-pressure / high-temperature conditions of 3 GPa and 960 °C in a modified Walker-type multianvil apparatus. A stoichiometric mixture of  $\text{Fe}_2\text{O}_3$  (Merck, Germany, 99 %) and  $\text{B}_2\text{O}_3$  (Strem Chemicals, Newburyport, USA, 99.9 %) at a ratio of 1 : 1 was ground together and filled into a boron nitride crucible (Henze BNP GmbH, HeBoSint<sup>®</sup> S10, Kempten, Germany). This crucible was positioned in the center of an 18/11-assembly and compressed by eight tungsten carbide cubes (TSM-10, Ceratizit, Reutte, Austria). The pressure was applied *via* the Walker-type multianvil device and a 1000 t press (both devices from the company Vötsch, Mainleus, Germany). A detailed description of the assembly and its preparation is given in refs. [39–43]. The sample was compressed up to 3 GPa within 65 min and kept at this pressure for the heating period. The temperature was increased within 5 min to 960 °C, kept there for 10 min, and decreased to 640 °C during the next 15 min. The sample was allowed to cool down to r. t. by switching off heating, followed by a decompression period of 205 min. The recovered pressure medium was broken apart and the surrounding boron nitride crucible removed from the sample.  $\text{Fe}_2\text{B}_2\text{O}_5$  was obtained as an air- and water-resistant compound in form of large moss-green crystals with acceptable quality for a single crystal structure refinement.

The reaction between  $\text{Fe}_2\text{O}_3$  and boron oxide failed to give an Fe(III) oxoborate. Instead, the metal cation was reduced to the oxidation state 2+. A reduction of the metal ions from 3+ to lower oxidation states is often observed in the multianvil high-pressure assembly, when hexagonal boron nitride is used as crucible material [44]. Especially

at elevated temperatures, pure metals are found in the reaction mixtures. A precise explanation of the redox mechanism with hexagonal boron nitride as reducing agent can not yet be given.

The elemental analysis of  $\text{Fe}_2\text{B}_2\text{O}_5$  through energy dispersive X-ray spectroscopy (Jeol JFM-6500F, Jeol Ltd. Tokyo, Japan) led to values of 18 % Fe (22 %), 20 % B (22 %) and 62 % O (57 %) (theoretical values in parentheses).

#### Crystal structure analysis

The powder diffraction pattern of  $\text{Fe}_2\text{B}_2\text{O}_5$  (Fig. 1) was obtained in transmission geometry from a flat sample of the reaction product, using a Stoe Stadi P powder diffractometer with monochromatized  $\text{MoK}_\alpha$  ( $\lambda = 71.073$  pm) radiation. The diffraction pattern was indexed with the program ITO [45] on the basis of a triclinic unit cell. The lattice parameters (Table 1) were calculated from least-squares fits of the powder data. The correct indexing of the pattern of  $\text{Fe}_2\text{B}_2\text{O}_5$  was confirmed by intensity calculations, taking the atomic positions of the structure refinement [46].

For analyzing the single crystal structure, small irregularly shaped single crystals of the samples were isolated by mechanical fragmentation and examined through a Buerger precession camera, equipped with an image plate system (Fujifilm BAS-1800), to establish both, symmetry and suitability for the intensity data collection. The measurements of the single crystal intensity data were performed at r. t. by a Stoe IPDS-I diffractometer with graphite-monochromatized  $\text{MoK}_\alpha$  ( $\lambda = 71.073$  pm) radiation. All relevant details of the data collection and evaluation are listed in Table 1. To the intensity data of  $\text{Fe}_2\text{B}_2\text{O}_5$ , a numerical absorption correction was applied with the program

Table 1. Crystal and structure refinement data for Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub> (standard deviations in units of the last significant figure in parentheses).

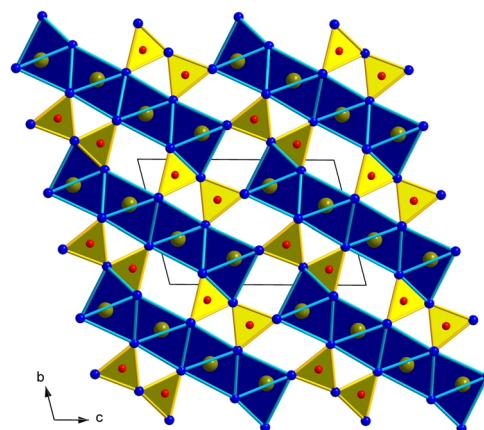
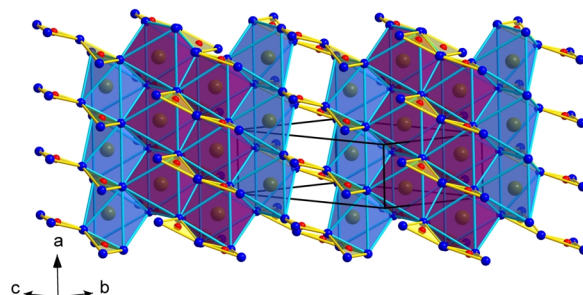
Empirical formula	Fe <sub>2</sub> B <sub>2</sub> O <sub>5</sub>
Molar mass, g mol <sup>-1</sup>	213.32
Crystal system	triclinic
Space group	<i>P</i> $\bar{1}$ (no. 2)
Powder diffractometer	Stoe Stadi P
Radiation	MoK $\alpha$ ( $\lambda$ = 71.073 pm)
Powder data	
<i>a</i> , pm	323.8(2)
<i>b</i> , pm	616.7(3)
<i>c</i> , pm	938.5(6)
$\alpha$ , deg	104.86(5)
$\beta$ , deg	90.86(7)
$\gamma$ , deg	91.81(5)
<i>V</i> , nm <sup>3</sup>	0.1810(2)
Single crystal diffractometer	Stoe IPDS-I
Radiation	MoK $\alpha$ ( $\lambda$ = 71.073 pm) (graphite monochromator)
Single crystal data	
<i>a</i> , pm	323.1(1)
<i>b</i> , pm	615.7(2)
<i>c</i> , pm	935.5(2)
$\alpha$ , deg	104.70(3)
$\beta$ , deg	90.82(3)
$\gamma$ , deg	91.70(3)
<i>V</i> , nm <sup>3</sup>	0.1799(1)
Formula units per cell	<i>Z</i> = 2
Calculated density, g cm <sup>-3</sup>	3.94
Crystal size, mm <sup>3</sup>	0.15 × 0.11 × 0.08
Temperature, K	293(2)
Detector distance, mm	50.0
Exposure time, min	9.0
Absorption coefficient, mm <sup>-1</sup>	8.0
<i>F</i> (000), e	204
$\theta$ range, deg	3.4–30.5
Range in <i>hkl</i>	±4, ±8, ±13
Reflections total / independent	2123 / 984
<i>R</i> <sub>int</sub>	0.0304
Reflections with <i>I</i> ≥ 2σ( <i>I</i> )	788
<i>R</i> <sub>σ</sub>	0.0333
Data / ref. parameters	984 / 83
Absorption correction	numerical [47, 48]
Final <i>R</i> 1/ <i>wR</i> 2 [ <i>I</i> ≥ 2σ( <i>I</i> )]	0.0319 / 0.0705
Final <i>R</i> 1/ <i>wR</i> 2 (all data)	0.0409 / 0.0766
Goodness-of-fit on <i>F</i> <sup>2</sup>	1.086
Largest diff. peak and hole, e Å <sup>-3</sup>	0.85 / −0.73

X-SHAPE [47, 48]. Because of the isotypy of Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub> to Co<sub>2</sub>B<sub>2</sub>O<sub>5</sub>, the atomic coordinates of Co<sub>2</sub>B<sub>2</sub>O<sub>5</sub> [7] were taken as starting values for Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub>. The program SHELXL-97 [49] (full-matrix least-squares on *F*<sup>2</sup>) was used for the refinement of the structure with anisotropic displacement parameters for all atoms. Final difference Fourier syntheses did not reveal any significant peaks in the refinements. Tables 2–5 list the positional parameters, anisotropic thermal displacement parameters, interatomic distances, and angles.

Table 2. Atomic coordinates and isotropic equivalent displacement parameters *U*<sub>eq</sub> (Å<sup>2</sup>) for Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub> (space group *P* $\bar{1}$  with standard deviations in parentheses. (*U*<sub>eq</sub> is defined as one third of the trace of the orthogonalized *U*<sub>ij</sub> tensor).

Atom	W. position	<i>x</i>	<i>y</i>	<i>z</i>	<i>U</i> <sub>eq</sub>
Fe1	2i	0.7395(2)	0.20969(9)	0.36231(5)	0.0122(2)
Fe2	2i	0.2360(2)	0.36391(9)	0.10086(5)	0.0109(2)
B1	2i	0.694(2)	0.6769(7)	0.3537(4)	0.0120(7)
B2	2i	0.336(2)	0.8754(7)	0.1689(4)	0.0119(7)
O1	2i	0.2618(8)	0.6915(4)	0.0554(3)	0.0114(5)
O2	2i	0.2219(9)	0.0882(5)	0.1812(3)	0.0151(5)
O3	2i	0.7420(8)	0.4728(4)	0.2589(3)	0.0123(5)
O4	2i	0.5560(8)	0.8569(4)	0.2977(3)	0.0149(5)
O5	2i	0.7656(8)	0.7245(5)	0.4995(3)	0.0134(5)

Further details of the crystal structure investigation may be obtained from Fachinformationszentrum Karlsruhe, 76344 Eggenstein-Leopoldshafen, Germany (fax: +49-7247-808-666; e-mail: crysdata@fiz-karlsruhe.de, [http://www.fiz-informationsdienste.de/en/DB/icsd/depot\\_anforderung.html](http://www.fiz-informationsdienste.de/en/DB/icsd/depot_anforderung.html)) on quoting the deposition number CSD-420463.

Fig. 2. (color online) Projection of the crystal structure of Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub>, viewed along [100]. Light triangles (yellow): BO<sub>3</sub> groups; dark polyhedra (blue): FeO<sub>6</sub> octahedra.Fig. 3. (color online) Section of the crystal structure of Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub> with a view approximately along [011]. Light polyhedra (blue): Fe1O<sub>6</sub> octahedra; dark polyhedra (purple): Fe2O<sub>6</sub> octahedra.

Atom	$U_{11}$	$U_{22}$	$U_{33}$	$U_{23}$	$U_{13}$	$U_{12}$
Fe1	0.0127(3)	0.0112(3)	0.0125(3)	0.0028(2)	−0.0008(2)	−0.0004(2)
Fe2	0.0114(3)	0.0108(3)	0.0111(3)	0.0038(2)	−0.0006(2)	0.0009(2)
B1	0.009(2)	0.012(2)	0.016(2)	0.005(2)	0.002(2)	0.004(2)
B2	0.011(2)	0.011(2)	0.012(2)	0.002(2)	0.002(2)	−0.001(2)
O1	0.013(2)	0.009(2)	0.011(2)	0.0022(9)	−0.0004(9)	0.000(2)
O2	0.022(2)	0.010(2)	0.015(2)	0.0054(9)	0.000(2)	0.001(2)
O3	0.014(2)	0.011(2)	0.012(2)	0.0039(9)	0.0006(9)	0.003(2)
O4	0.020(2)	0.010(2)	0.015(2)	0.0032(9)	−0.004(2)	0.003(2)
O5	0.012(2)	0.017(2)	0.010(2)	0.0025(9)	−0.0008(9)	0.001(2)

Table 3. Anisotropic displacement parameters  $U_{ij}$  ( $\text{\AA}^2$ ) for  $\text{Fe}_2\text{B}_2\text{O}_5$  (space group  $P\bar{1}$ ) with standard deviations in parentheses.

Table 4. Interatomic distances (pm) for  $\text{Fe}_2\text{B}_2\text{O}_5$  (space group  $P\bar{1}$ ) based on single crystal data (standard deviations in parentheses).

Fe1–O5a	200.7(3)	Fe2–O2	202.3(3)	B1–O3	135.6(5)
Fe1–O5b	208.1(3)	Fe2–O1e	211.8(3)	B1–O4	142.1(4)
Fe1–O3	208.7(3)	Fe2–O3	216.1(3)	B1–O5	133.5(5)
Fe1–O4c	216.4(3)	Fe2–O1f	216.4(3)		av. = 137.1
Fe1–O2d	231.5(3)	Fe2–O1f	217.6(3)		
Fe1–O2d	233.0(3)	Fe2–O3g	219.3(3)	B2–O1	135.4(5)
	av. = 216.4		av. = 213.9	B2–O2h	134.9(5)
				B2–O4	142.1(4)
					av. = 137.5

## Results and Discussion

As depicted in Fig. 2, the structure of  $\text{Fe}_2\text{B}_2\text{O}_5$  is built up from layers of isolated  $[\text{B}_2\text{O}_5]^{4-}$  units (pyroborate units), which are composed of two corner-sharing  $\text{BO}_3$  triangles. The iron ions lie between these layers, showing a six-fold coordination by oxygen atoms. Sets of four joined  $\text{FeO}_6$  octahedra share edges and are propagated in the direction approximately parallel to  $[011]$ . These are extended into infinite ribbons parallel to the  $a$  direction *via* edge-sharing. The ribbons are interconnected through pyroborate units, which have one edge- and three corner-junctions each. Thus, three adjacent ribbons are interconnected by one pyroborate anion. A view of these ribbons running along  $[100]$  is depicted in Fig. 3.

Within the pyroborate units, the  $\text{BO}_3$  units are essentially planar, but form a dihedral angle of  $16.5^\circ$ .

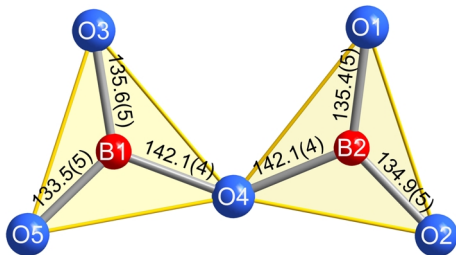


Fig. 4. (color online) Pyroborate unit in  $\text{Fe}_2\text{B}_2\text{O}_5$  with bond lengths.

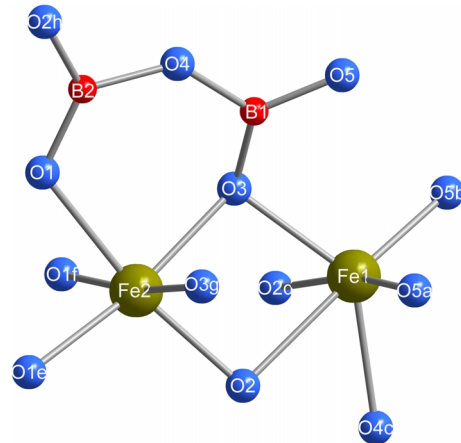


Fig. 5. (color online) Coordination scheme of boron and iron ions in  $\text{Fe}_2\text{B}_2\text{O}_5$ .

Both triangles are not identical, each having its different environment and bond lengths. The asymmetry of the bond lengths of the terminal and the bridging oxygen atoms are depicted in Fig. 4. The distance between boron and the bridging oxygen atom O4 is slightly increased (142.1(4) pm), compared to the terminal B–O distances, which vary between 133.5(5) and 135.6(5) pm. Notwithstanding, the average B–O bond lengths of the trigonal units are very similar (av. B1–O: 137.1, av. B2–O: 137.5 pm), corresponding to average B–O distances in  $\text{BO}_3$  groups in other borates (av. B–O: 137.0 pm [50]). Fig. 5 shows the coordination spheres of boron and iron in  $\text{Fe}_2\text{B}_2\text{O}_5$ .

In the compound  $\text{Fe}_2\text{B}_2\text{O}_5$ , there are two crystallographically independent iron atoms, both being six-fold coordinated by oxygen atoms. The Fe–O distances in these octahedra vary in the range 200.7(3)–233.0(3) pm for Fe1, 202.3(3)–219.3(3) pm for Fe2, and average out to 215.2 pm. This average distance of 215.2 pm and the mean  $\text{Fe}^{2+}$ –O distance in other iron borates with  $\text{FeO}_6$  octahedra (*e.g.*  $\alpha$ - $\text{FeB}_2\text{O}_4$  (218.5 pm) [21] and  $\beta$ - $\text{FeB}_2\text{O}_4$  (215.3 pm) [22]) tally well.

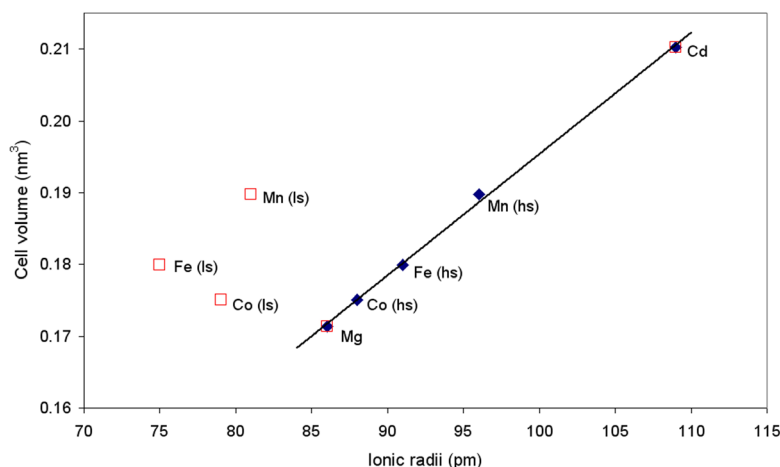
O2–Fe1–O2d	88.14(9)	O1e–Fe2–O1	82.5(2)	O3–B1–O4	119.2(3)
O3–Fe1–O2	78.3(2)	O1–Fe2–O1f	81.5(2)	O3–B1–O5	124.8(3)
O3–Fe1–O2d	79.3(2)	O1e–Fe2–O1f	97.6(2)	O4–B1–O5	116.0(3)
O4c–Fe1–O2	61.0(2)	O2–Fe2–O1e	104.6(2)		av. = 120.0
O4c–Fe1–O2d	81.2(2)	O2–Fe2–O1f	104.4(2)		
O5b–Fe1–O2	82.5(2)	O3–Fe2–O1	89.0(2)	O1–B2–O2h	128.6(3)
O5a–Fe1–O2d	84.5(2)	O3–Fe2–O1f	82.4(2)	O1–B2–O4	120.2(3)
O5a–Fe1–O3	104.8(2)	O1–Fe2–O3g	90.1(2)	O2h–B2–O4	111.2(3)
O5b–Fe1–O3	103.1(2)	O1e–Fe2–O3g	82.95(9)		av. = 120.0
O5a–Fe1–O4c	113.0(2)	O2–Fe2–O3	83.6(2)		
O5b–Fe1–O4c	90.3(2)	O2–Fe2–O3g	83.8(2)	B1–O4–B2	135.5(3)
O5a–Fe1–O5b	104.4(2)	O3–Fe2–O3g	95.8(2)		
	av. = 89.2		av. = 89.9		

Table 5. Interatomic angles (deg) for Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub> (space group *P*1) based on single crystal data (standard deviations in parentheses).

Compound	Mg <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	Mn <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	Fe <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	Co <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	Cd <sub>2</sub> B <sub>2</sub> O <sub>5</sub>
Reactants	Mg <sub>2</sub> (OH) <sub>2</sub> CO <sub>3</sub> , H <sub>3</sub> BO <sub>3</sub>	MnO, B <sub>2</sub> O <sub>3</sub> , Na <sub>2</sub> B <sub>4</sub> O <sub>7</sub>	Fe <sub>2</sub> O <sub>3</sub> , B <sub>2</sub> O <sub>3</sub>	CoCO <sub>3</sub> , H <sub>3</sub> BO <sub>3</sub>	CdCO <sub>3</sub> , H <sub>3</sub> BO <sub>3</sub>
Temperature, °C	1200	1150	960	600–1100	1080
Pressure, GPa	–	–	3	–	–

Table 6. Synthetic conditions for M<sub>2</sub>B<sub>2</sub>O<sub>5</sub> (*M* = Mg [1–3], Mn [4, 5], Fe [this work], Co [6, 7], Cd [8]).Table 7. Comparison of the ionic radii (pm), lattice parameters (pm, deg), volumes (nm<sup>3</sup>), and average bond lengths (pm) of M<sub>2</sub>B<sub>2</sub>O<sub>5</sub> (*M* = Mg [1–3], Mn [4, 5], Fe [2, this work], Co [6, 7], Cd [8]).

Compound	<i>r</i> (M <sup>2+</sup> ) [55, 56]	<i>a</i>	<i>b</i>	<i>c</i>	<i>α</i>	<i>β</i>	<i>γ</i>	<i>V</i>	av. B–O distance	av. M1–O distance	av. M2–O distance
Mg <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	86	312.1(1)	614.9(3)	922.1(8)	104.30(5)	90.29(5)	92.23(4)	0.1714(2)	137.8	209.5	210.7
Mn <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	96 (hs), 81 (ls)	327.70(1)	627.20(2)	958.80(4)	104.836(2)	90.561(2)	91.936(2)	0.18972(2)	137	222.2	220.1
Fe <sub>2</sub> B <sub>2</sub> O <sub>5</sub> [2]	91(hs), 75 (ls)	325(4)	618(2)	940(4)	104.10	90.37	91.29	0.1831	–	–	–
Fe <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	91(hs), 75 (ls)	323.1(1)	615.7(2)	935.5(2)	104.70(3)	90.82(3)	91.70(3)	0.17987(6)	137.3	216.4	213.9
Co <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	88 (hs), 79(ls)	316.89(3)	615.30(5)	927.34(7)	104.253(4)	90.821(4)	92.098(5)	0.17508(3)	137.6	213.2	211.3
Cd <sub>2</sub> B <sub>2</sub> O <sub>5</sub>	109	344.90(2)	636.03(5)	995.02(8)	105.441(8)	90.807(6)	91.933(6)	0.21022(3)	137.9	239.1	233.4

Fig. 6. Illustration of the coherence of ionic radii and cell volume of M<sub>2</sub>B<sub>2</sub>O<sub>5</sub> (*M* = Mg [1–3], Mn [4, 5], Fe [2, this work], Co [6, 7], Cd [8]) for the high-spin (hs, ♦) and the low-spin (ls, □) state.

The pyroborate Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub> presented here crystallizes isotypically to the triclinic pyroborates M<sub>2</sub>B<sub>2</sub>O<sub>5</sub> with *M* = Mg [1–3], Mn [4, 5], Co [6, 7], and Cd [8]. Additionally, there exist solid solutions of the composition MM'B<sub>2</sub>O<sub>5</sub> (*M* = Mn, *M'* = Mg, Co [51], *M* = Zn, *M'* = Co, Ni [52], and *M* = Ca, *M'* = Mn [53], Mg [54]), crystallizing in the same structure type. Table 6 indicates the synthetic conditions for the isotypic

ternary compounds M<sub>2</sub>B<sub>2</sub>O<sub>5</sub>. Unfortunately, Block *et al.* did not report the starting materials for their synthesis of Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub> [2]. It should be noted that the mild high-pressure synthesis of Fe<sub>2</sub>B<sub>2</sub>O<sub>5</sub> is the only one starting from pure oxides. All other syntheses of ternary pyroborates M<sub>2</sub>B<sub>2</sub>O<sub>5</sub> were performed with boric acid or supported by Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub> (flux synthesis).

Despite the isotypy, there are differences in the structures, owing to the varying ionic radii and the electronic configuration of the  $M^{2+}$  ions. Table 7 lists the different ionic radii [55,56] in both states, the high-spin (hs) and low-spin (ls) one, the lattice parameters, the mean bond lengths, and the volumes of the distinct unit cells. Fig. 6 depicts a graph of the coherence of ionic radii and cell volume. Obviously, the unit cell volume correlates only with the ionic radii for the high-spin state. Here, the compounds  $M_2\text{B}_2\text{O}_5$  ( $M = \text{Mn}, \text{Fe}, \text{Co}$ ) show a linear correlation to the other isotypes. In contrast, no correlation is observed for the low-spin configuration. Investigations into the magnetic susceptibility of  $\text{Mn}_2\text{B}_2\text{O}_5$  revealed a magnetic moment of  $5.84 \mu_B$  [4], which reveals a high-spin configuration as well. Thus, the metal cations in  $M_2\text{B}_2\text{O}_5$  ( $M = \text{Mn}, \text{Fe}, \text{Co}$ ) presumably exist in the high-spin configuration. A comparison of the lattice parameters and the bond lengths reveals minor changes in  $a$  (312.1(1)–344.90(2) pm) and  $b$  (614.9(3)–636.03(5) pm), but remarkable variations in  $c$  (922.1(8)–995.02(8) pm). Because the differences in the B–O distances are negligible, the reason must be found in the ionic radii of the cations. The  $\text{MO}_6$  ribbons run along  $a$  and perpendicular to the  $c$  axis. Obviously, the change in size of the metal cations influences most strongly the size of the  $\text{MO}_6$  octahedra along the  $c$  axis.

All triclinic pyroborates  $M_2\text{B}_2\text{O}_5$  ( $M = \text{Mg}, \text{Mn}, \text{Fe}, \text{Co}, \text{Cd}$ ) show two angles close to  $90^\circ$  in the lattice parameters. This announces a possible phase transition to the monoclinic crystal system. Up to now, a synthetic monoclinic polymorph could only be realized for  $\text{Mg}_2\text{B}_2\text{O}_5$  by Guo *et al.* [57].

We calculated the bond valence sums of all atoms of  $\text{Fe}_2\text{B}_2\text{O}_5$ , using the bond length / bond strength ( $\Sigma V$ ) [58,59] and the CHARDI concept (*charge distribution in solids*,  $\Sigma Q$ ) [60]. The results of both concepts confirm the supposed formal ionic charges, resulting from the crystal structure [ $\Sigma V$ : +1.98 (Fe1),

+2.03 (Fe2), +3.02 (B1), +2.98 (B2), –2.00 (O1), –1.92 (O2), –2.03 (O3), –2.06 (O4), –1.97 (O5) and  $\Sigma Q$ : +1.99 (Fe1), +1.98 (Fe2), +2.97 (B1), +3.07 (B2), –2.05 (O1), –1.91 (O2), –2.07 (O3), –1.90 (O4), –2.07 (O5)].

Furthermore, we calculated the MAPLE values of  $\text{Fe}_2\text{B}_2\text{O}_5$  (*Madelung part of lattice energy*) [61–63] to compare them with the values for the binary components, *i.e.* FeO and the high-pressure modification  $\text{B}_2\text{O}_3\text{-II}$ . This can be managed by the additive potential of the MAPLE values, which allows to calculate hypothetical values for  $\text{Fe}_2\text{B}_2\text{O}_5$ , starting from the binary oxides. As a result, we obtained a value of 31063 kJ/mol to be compared with 30916 kJ/mol (deviation 0.47 %), starting from the binary oxides [ $2 \times \text{FeO}$  (4489 kJ mol $^{-1}$ ) [64] +  $1 \times \text{B}_2\text{O}_3\text{-II}$  (21938 kJ mol $^{-1}$ ) [65]].

## Conclusions

High-pressure / high-temperature conditions led to high-quality crystals of the pyroborate  $\text{Fe}_2\text{B}_2\text{O}_5$ , which could be characterized *via* single crystal X-ray diffraction. The compound  $\text{Fe}_2\text{B}_2\text{O}_5$  is isotypic to the triclinic pyroborates  $M_2\text{B}_2\text{O}_5$  ( $M = \text{Mg}, \text{Mn}, \text{Co}, \text{Cd}$ ) and consists of distorted  $\text{FeO}_6$  octahedra, that form  $4 \times 1$  sheets *via* edge-sharing parallel to the  $a$  axis. These sheets are interconnected through pyroborate anions ( $[\text{B}_2\text{O}_5]^{4-}$ ), which are composed of two corner-sharing  $\text{BO}_3$  triangles. It appears that the metal cations in  $M_2\text{B}_2\text{O}_5$  ( $M = \text{Mn}, \text{Fe}, \text{Co}$ ) exist in the high-spin configuration.

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